

Work Order ID 56509

February 25, 2010 11:49:51 AM



Page 1

Item ID: D206-628-012

Accept



Setup Start



Revision ID:

Item Name: Heli-Access-Step RH

Stop



Start Date: 2/25/10 Start Qty: 2.00




Cust Item ID:

Required Date: 3/05/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-012 CHG 003

8/10/09/01

10/03/01

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10-2-26 2x 50

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/10/09/01

42
14

Work Order ID 56509

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Item ID: D206-628-012

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step RH

Start Date: 2/25/10 Start Qty: 2.00



Cust Item ID:

Required Date: 3/05/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-628-012 Location: _____ □ PPP Rev: F

1/4/3/01 (2)

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/03/03

MF 10-3-2

Picklist Print

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Work Order ID: 56509

Parent Item: D206-628-012

Parent Item Name: Heli-Access-Step RH

Start Date: 2/25/10

Required Date: 3/05/10

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
 IPP rev E changed D2731-1 to D2731-3 EC
 IPP Rev:F as per ecn 1118 08-02-05 DD verified by:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
AN4-13A 	Purchased		No			120	Each	239.0000	8.0000		10-2-26	sf
Bolt												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

239

113359

39

113749


200

17406

0

51764

0

AN4-14A 	Purchased		No			120	Each	352.0000	8.0000		10-2-26	sf
Bolt												

Warehouse Loc Qty Loc Code

Location


Main Warehouse

ST

352

113359

352

AN4-15A 	Purchased		No			120	Each	231.0000	8.0000		10-2-26	sf
Bolt												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

231

113121

6

113538

25

113840

200

Picklist Print

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Work Order ID: 56509



Parent Item: D206-628-012



Parent Item Name: Heli-Access-Step RH

Start Date: 2/25/10

Required Date: 3/05/10

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
 IPP rev E changed D2731-1 to D2731-3 EC
 IPP Rev:F as per ecn 1118 08-02-05 DD verified by:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
AN960JD416 <i>fl2</i>		Purchased	No	<i>MS1149D04631</i>		120	Each	0.0000	24.0000			
<i>54</i>				<i>Q51 017 50</i>							<i>M113706 10-2-26 SD</i>	
Washer												
D2721-042 <i>fl1</i>		Manufactured	No			120	Each	0.0000	2.0000			
<i>54</i>											<i>55783</i>	<i>h</i>
206B Step Assembly												
D2731-3 <i>fl2</i>		Manufactured	No			120	Each	162.0000	4.0000			
<i>54</i>											<i>10-2-26 SD</i>	
Mounting Lug												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

123

30994

3

37335

2

39441

18

47967

100

Main Warehouse

ST469

39

52329

39

3
1

Picklist Print

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Work Order ID: 56509



Parent Item: D206-628-012



Parent Item Name: Heli-Access-Step RH

Start Date: 2/25/10

Required Date: 3/05/10

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
 IPP rev E changed D2731-1 to D2731-3 EC
 IPP Rev:F as per ecn 1118 08-02-05 DD verified by:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D2731-7 <i>S 72</i>		Manufactured	No			120	Each	97.0000	4.0000			
											10-2-26 <i>SP</i>	
Mounting Lug												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

97

34125

1

41597

36

43389

20

52330

40

Manufactured No

120

Each

0.0000

2 per

16.0000



1343/18

10-2-26 SP

~~D2732-030~~ *S 72*



Rubber Cushion

~~D2394-04~~ *S 72*



Manufactured No

120

Each

36.0000

4.0000



10-2-26 SP

24

Lug Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

36

46861

2

47970

1

52584

33

1

3

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Shop Packet Print

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Picklist Print

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Parent Item: D206-628-012



Parent Item Name: Heli-Access-Step RH

Start Date: 2/25/10

Required Date: 3/05/10

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
 IPP rev E changed D2731-1 to D2731-3 EC
 IPP Rev:F as per ecn 1118 08-02-05 DD verified by:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
5994-043 <i>5 72</i>		Manufactured	No			120	Each	98.0000	4.0000			
											10-2-26	<i>sf</i>
Lug Assembly												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 53

44521 3

~~45565~~ 50

Main Warehouse

ST475 45

52331 45

MS21042L4 *5 72*

Purchased No

120 Each

2,100.000 24.0000

Nut

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 2100

102552 6

104248 6

110507 184

111827 910

113422 994

15924 0

10-2-26 *sf* *(2+)*

24

5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS- STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1	1					D2721-041	STEP ASSEMBLY LH
						D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	AN960JD416	WASHER
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

REFERENCE ONLY

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Revision: F

Date: 08.02.07

5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS-
STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
						D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	AN960JD416	WASHER
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

52509

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries